



Safety Data Sheet

Copyright, 2016, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	32-7721-7	Version Number:	1.04
Issue Date:	11/02/16	Supersedes Date:	08/15/16

SECTION 1: Identification

1.1. Product identifier

3M™ Single Step Primer, PN 08681, 08682

Product Identification Numbers

60-4550-8292-9, 60-4550-8293-7

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Glass Primer

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Flammable Liquid: Category 2.
Serious Eye Damage/Irritation: Category 2A.
Skin Corrosion/Irritation: Category 2.
Respiratory Sensitizer: Category 1A.
Skin Sensitizer: Category 1A.
Carcinogenicity: Category 1B.
Specific Target Organ Toxicity (single exposure): Category 2.
Specific Target Organ Toxicity (single exposure): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Highly flammable liquid and vapor.

Causes serious eye irritation.

Causes skin irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

May cause cancer.

May cause damage to organs:

respiratory system |

Causes damage to organs through prolonged or repeated exposure:

respiratory system |

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

In case of inadequate ventilation wear respiratory protection.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.
 If skin irritation or rash occurs: Get medical advice/attention.
 Take off contaminated clothing and wash it before reuse.
 Call a POISON CENTER or doctor/physician if you feel unwell.
 In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.
 Keep cool.
 Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

3% of the mixture consists of ingredients of unknown acute oral toxicity.

22% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Methyl Ethyl Ketone	78-93-3	40 - 70 Trade Secret *
N-Butyl Acetate	123-86-4	10 - 30 Trade Secret *
1,6-Hexamethylene Diisocyanate-TDI Copolymer	63368-95-6	5 - 10 Trade Secret *
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	< 10 Trade Secret *
Polymethylene Polyphenylene Isocyanate	9016-87-9	< 5 Trade Secret *
Diphenylmethane-2,4'-diisocyanate	5873-54-1	< 5 Trade Secret *
1-methoxy-2-propyl acetate	108-65-6	1 - 5 Trade Secret *
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	1 - 5 Trade Secret *
Carbon Black	1333-86-4	1 - 5 Trade Secret *
Hexamethylene diisocyanate polymer	28182-81-2	1 - 5 Trade Secret *
Alkyl Isocyanate Silane (NJTS No. 04499600-7195)	Trade Secret*	1 - 5 Trade Secret *
Adipic acid-1,4-butanediol-MDI-neopentyl glycol copolymer	56815-45-3	1 - 5 Trade Secret *
Tosyl Isocyanate	4083-64-1	< 1 Trade Secret *
Ethylbenzene	100-41-4	< 0.5 Trade Secret *
Hexamethylene diisocyanate	822-06-0	< 0.5 Trade Secret *
Toluene 2,4-Diisocyanate	584-84-9	< 0.5 Trade Secret *
Dibutyltin Dichloride	683-18-1	< 0.1 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures**

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide
Hydrogen Cyanide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone,

that can dissolve in water. An AR - AFFF type foam is recommended. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Cover, but do not seal for 48 hours. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard. Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylbenzene	100-41-4	OSHA	TWA:435 mg/m ³ (100 ppm)	
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin.
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	OSHA	CEIL:0.2 mg/m ³ (0.02 ppm)	
FREE ISOCYANATES	101-68-8	Manufacturer determined	TWA:0.005 ppm;STEL:0.02 ppm	
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	ACGIH	TWA:0.005 ppm	
1-methoxy-2-propyl acetate	108-65-6	AIHA	TWA:50 ppm	
N-Butyl Acetate	123-86-4	ACGIH	TWA:50 ppm;STEL:150 ppm	
N-Butyl Acetate	123-86-4	OSHA	TWA:710 mg/m ³ (150 ppm)	
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m ³	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m ³	A3: Confirmed animal carcin.
Toluene 2,4-Diisocyanate	584-84-9	OSHA	CEIL:0.14 mg/m ³ (0.02 ppm)	
FREE ISOCYANATES	584-84-9	Manufacturer	TWA:0.005 ppm;STEL:0.02	

		determined	ppm	
Toluene 2,4-Diisocyanate	584-84-9	ACGIH	TWA(inhalable fraction and vapor):0.001 ppm;STEL(inhalable fraction and vapor):0.005 ppm	A3: Confirmed animal carcin., SKIN; Resp+Dermal sensitizer
FREE ISOCYANATES	5873-54-1	Manufacturer determined	TWA:0.005 ppm;STEL:0.02 ppm	
TIN, ORGANIC COMPOUNDS	683-18-1	ACGIH	TWA(as Sn):0.1 mg/m3;STEL(as Sn):0.2 mg/m3	SKIN, A4: Not class. as human carcin
TIN, ORGANIC COMPOUNDS	683-18-1	OSHA	TWA(as Sn):0.1 mg/m3	
Methyl Ethyl Ketone	78-93-3	OSHA	TWA:590 mg/m3(200 ppm)	
Methyl Ethyl Ketone	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
Hexamethylene diisocyanate	822-06-0	ACGIH	TWA:0.005 ppm	
FREE ISOCYANATES	822-06-0	Manufacturer determined	TWA:0.005 ppm;STEL:0.02 ppm	
FREE ISOCYANATES	9016-87-9	Manufacturer determined	TWA:0.005 ppm;STEL:0.02 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part

of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Pungent odor Black liquid.
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Boiling Point	174 °F
Flash Point	17.6 °F [<i>Test Method: Closed Cup</i>]
Evaporation rate	3.5 g/cm ² -hr [<i>Ref Std: BUOAC=1</i>]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	1.8 % volume
Flammable Limits(UEL)	11.5 % volume
Vapor Pressure	80 mmHg [<i>@ 20 °C</i>]
Vapor Density	3 g/cm ³ [<i>Ref Std: AIR=1</i>]
Density	0.95 g/ml
Specific Gravity	0.95 [<i>@ 20 °C</i>] [<i>Ref Std: WATER=1</i>]
Solubility In Water	14 g/100 ml
Solubility- non-water	<i>No Data Available</i>
Autoignition temperature	392 °F
Viscosity	20 mPa-s [<i>@ 20 °C</i>]
Hazardous Air Pollutants	0.56 lb HAPS/lb solids
Volatile Organic Compounds	70.25 % weight
Volatile Organic Compounds	664 g/l
Percent volatile	70.25 % weight
VOC Less H₂O & Exempt Solvents	664 g/l [<i>Test Method: tested per EPA method 24</i>]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

High shear and high temperature conditions

Sparks and/or flames

Temperatures above the boiling point

10.5. Incompatible materials

Accelerators

Al or Mg powder and high/shear temperature conditions

Alcohols
Alkali and alkaline earth metals
Amines
Combustibles
Finely divided active metals
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.
Reactive metals
Strong acids
Strong bases
Strong oxidizing agents
Water

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Single exposure may cause target organ effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Prolonged or repeated exposure may cause target organ effects:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Generic: Benzene, 1,3-diisocyanatomethyl-	584-84-9	Anticipated human carcinogen	National Toxicology Program Carcinogens
Carbon Black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Toluene 2,4-Diisocyanate	584-84-9	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Methyl Ethyl Ketone	Dermal	Rabbit	LD50 > 8,050 mg/kg
Methyl Ethyl Ketone	Inhalation-Vapor (4 hours)	Rat	LC50 34.5 mg/l
Methyl Ethyl Ketone	Ingestion	Rat	LD50 2,737 mg/kg
N-Butyl Acetate	Dermal	Rabbit	LD50 > 5,000 mg/kg
N-Butyl Acetate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.4 mg/l
N-Butyl Acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 20 mg/l
N-Butyl Acetate	Ingestion	Rat	LD50 > 8,800 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
P,P'-Methylenebis(phenyl isocyanate)	Ingestion	Rat	LD50 31,600 mg/kg
1,6-Hexamethylene Diisocyanate-TDI Copolymer	Dermal		LD50 estimated to be > 5,000 mg/kg
1,6-Hexamethylene Diisocyanate-TDI Copolymer	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3 mg/l
1,6-Hexamethylene Diisocyanate-TDI Copolymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg

Adipic acid-1,4-butanediol-MDI-neopentyl glycol copolymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Adipic acid-1,4-butanediol-MDI-neopentyl glycol copolymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Diphenylmethane-2,4'-diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polymethylene Polyphenylene Isocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Diphenylmethane-2,4'-diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Diphenylmethane-2,4'-diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Polymethylene Polyphenylene Isocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Polymethylene Polyphenylene Isocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Hexamethylene diisocyanate polymer	Inhalation-Dust/Mist (4 hours)	Professional judgment	LC50 estimated to be 1 - 5 mg/l
Hexamethylene diisocyanate polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hexamethylene diisocyanate polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
3-(trimethoxysilyl)propyl glycidyl ether	Dermal	Rabbit	LD50 4,000 mg/kg
3-(trimethoxysilyl)propyl glycidyl ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Rat	LD50 7,010 mg/kg
1-methoxy-2-propyl acetate	Dermal	Rabbit	LD50 > 5,000 mg/kg
1-methoxy-2-propyl acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 28.8 mg/l
1-methoxy-2-propyl acetate	Ingestion	Rat	LD50 8,532 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Toluene 2,4-Diisocyanate	Inhalation-Vapor (4 hours)	Mouse	LC50 0.12 mg/l
Toluene 2,4-Diisocyanate	Dermal	Rabbit	LD50 > 9,400 mg/kg
Toluene 2,4-Diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.35 mg/l
Toluene 2,4-Diisocyanate	Ingestion	Rat	LD50 > 5,000 mg/kg
Hexamethylene diisocyanate	Dermal	Rabbit	LD50 570 mg/kg
Hexamethylene diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.12 mg/l
Hexamethylene diisocyanate	Ingestion	Rat	LD50 710 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Ethyl Ketone	Rabbit	Minimal irritation
N-Butyl Acetate	Rabbit	Minimal irritation
P,P'-Methylenebis(phenyl isocyanate)	official classification	Irritant
1,6-Hexamethylene Diisocyanate-TDI Copolymer	Rabbit	Minimal irritation
Carbon Black	Rabbit	No significant irritation
Diphenylmethane-2,4'-diisocyanate	official classification	Irritant
Polymethylene Polyphenylene Isocyanate	official classification	Irritant
Hexamethylene diisocyanate polymer	Rabbit	Mild irritant

3-(trimethoxysilyl)propyl glycidyl ether	Rabbit	Mild irritant
1-methoxy-2-propyl acetate	Rabbit	No significant irritation
Ethylbenzene	Rabbit	Mild irritant
Toluene 2,4-Diisocyanate	Rabbit	Irritant
Hexamethylene diisocyanate	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Ethyl Ketone	Rabbit	Severe irritant
N-Butyl Acetate	Rabbit	Moderate irritant
P,P'-Methylenebis(phenyl isocyanate)	official classification	Severe irritant
1,6-Hexamethylene Diisocyanate-TDI Copolymer	Rabbit	Moderate irritant
Carbon Black	Rabbit	No significant irritation
Diphenylmethane-2,4'-diisocyanate	official classification	Severe irritant
Polymethylene Polyphenylene Isocyanate	official classification	Severe irritant
Hexamethylene diisocyanate polymer	Rabbit	Mild irritant
3-(trimethoxysilyl)propyl glycidyl ether	Rabbit	Corrosive
1-methoxy-2-propyl acetate	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Moderate irritant
Toluene 2,4-Diisocyanate	Rabbit	Corrosive
Hexamethylene diisocyanate	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
N-Butyl Acetate	Multiple animal species	Not sensitizing
P,P'-Methylenebis(phenyl isocyanate)	official classification	Sensitizing
1,6-Hexamethylene Diisocyanate-TDI Copolymer	Guinea pig	Sensitizing
Diphenylmethane-2,4'-diisocyanate	official classification	Sensitizing
Polymethylene Polyphenylene Isocyanate	official classification	Sensitizing
Hexamethylene diisocyanate polymer	Guinea pig	Sensitizing
3-(trimethoxysilyl)propyl glycidyl ether	Guinea pig	Some positive data exist, but the data are not sufficient for classification
1-methoxy-2-propyl acetate	Guinea pig	Not sensitizing
Ethylbenzene	Human	Not sensitizing
Toluene 2,4-Diisocyanate	Human and animal	Sensitizing
Hexamethylene diisocyanate	Multiple animal species	Sensitizing

Respiratory Sensitization

Name	Species	Value
P,P'-Methylenebis(phenyl isocyanate)	Human	Sensitizing
1,6-Hexamethylene Diisocyanate-TDI Copolymer		Sensitizing

Diphenylmethane-2,4'-diisocyanate	Human	Sensitizing
Polymethylene Polyphenylene Isocyanate	Human	Sensitizing
Hexamethylene diisocyanate polymer	similar compounds	Some positive data exist, but the data are not sufficient for classification
Toluene 2,4-Diisocyanate	Human	Sensitizing
Hexamethylene diisocyanate	Human and animal	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Methyl Ethyl Ketone	In Vitro	Not mutagenic
N-Butyl Acetate	In Vitro	Not mutagenic
P,P'-Methylenebis(phenyl isocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification
Diphenylmethane-2,4'-diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Polymethylene Polyphenylene Isocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hexamethylene diisocyanate polymer	In Vitro	Not mutagenic
Hexamethylene diisocyanate polymer	In vivo	Not mutagenic
3-(trimethoxysilyl)propyl glycidyl ether	In vivo	Not mutagenic
3-(trimethoxysilyl)propyl glycidyl ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
1-methoxy-2-propyl acetate	In Vitro	Not mutagenic
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Toluene 2,4-Diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hexamethylene diisocyanate	In Vitro	Not mutagenic
Hexamethylene diisocyanate	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Methyl Ethyl Ketone	Inhalation	Human	Not carcinogenic
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
Diphenylmethane-2,4'-diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Polymethylene Polyphenylene Isocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
3-(trimethoxysilyl)propyl glycidyl ether	Dermal	Mouse	Not carcinogenic
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic
Toluene 2,4-Diisocyanate	Inhalation	Human and animal	Not carcinogenic
Toluene 2,4-Diisocyanate	Ingestion	Multiple animal species	Carcinogenic
Hexamethylene diisocyanate	Inhalation	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Methyl Ethyl Ketone	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	LOAEL 8.8 mg/l	during gestation
N-Butyl Acetate	Inhalation	Not toxic to female reproduction	Rat	NOAEL 7.1 mg/l	prematuring & during gestation
N-Butyl Acetate	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 7.1 mg/l	prematuring & during gestation
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 0.004 mg/l	during organogenesis
Diphenylmethane-2,4'-diisocyanate	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 0.004 mg/l	during organogenesis
Polymethylene Polyphenylene Isocyanate	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 0.004 mg/l	during organogenesis
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
1-methoxy-2-propyl acetate	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
1-methoxy-2-propyl acetate	Ingestion	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
1-methoxy-2-propyl acetate	Ingestion	Not toxic to development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
1-methoxy-2-propyl acetate	Inhalation	Not toxic to development	Rat	NOAEL 21.6 mg/l	during organogenesis
Ethylbenzene	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 4.3 mg/l	prematuring & during gestation
Toluene 2,4-Diisocyanate	Inhalation	Not toxic to female reproduction	Rat	NOAEL 0.002 mg/l	2 generation
Toluene 2,4-Diisocyanate	Inhalation	Not toxic to male reproduction	Rat	NOAEL 0.002 mg/l	2 generation
Toluene 2,4-Diisocyanate	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 0.004 mg/l	during organogenesis
Hexamethylene diisocyanate	Inhalation	Not toxic to female reproduction	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene diisocyanate	Inhalation	Not toxic to development	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene diisocyanate	Inhalation	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.014 mg/l	4 weeks

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Ethyl Ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	

Methyl Ethyl Ketone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	not applicable
Methyl Ethyl Ketone	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1,080 mg/kg	not applicable
N-Butyl Acetate	Inhalation	respiratory system	May cause damage to organs	Rat	LOAEL 2.6 mg/l	4 hours
N-Butyl Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
N-Butyl Acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	not available
N-Butyl Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
1,6-Hexamethylene Diisocyanate-TDI Copolymer	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
Diphenylmethane-2,4'-diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Polymethylene Polyphenylene Isocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Hexamethylene diisocyanate polymer	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
1-methoxy-2-propyl acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Toluene 2,4-Diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Hexamethylene diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Hexamethylene diisocyanate	Inhalation	blood	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Ethyl Ketone	Dermal	nervous system	All data are negative	Guinea pig	NOAEL Not available	31 weeks
Methyl Ethyl Ketone	Inhalation	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 14.7 mg/l	90 days
Methyl Ethyl Ketone	Inhalation	heart endocrine	All data are negative	Rat	NOAEL 14.7	90 days

		system bone, teeth, nails, and/or hair hematopoietic system immune system muscles			mg/l	
Methyl Ethyl Ketone	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	7 days
Methyl Ethyl Ketone	Ingestion	nervous system	All data are negative	Rat	NOAEL 173 mg/kg/day	90 days
N-Butyl Acetate	Inhalation	olfactory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.4 mg/l	14 weeks
N-Butyl Acetate	Inhalation	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL 7.26 mg/l	13 days
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Carbon Black	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Diphenylmethane-2,4'-diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Polymethylene Polyphenylene Isocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Hexamethylene diisocyanate polymer	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.084 mg/l	2 weeks
Hexamethylene diisocyanate polymer	Inhalation	blood	All data are negative	Rat	NOAEL 0.084 mg/l	2 weeks
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days
1-methoxy-2-propyl acetate	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 16.2 mg/l	9 days
1-methoxy-2-propyl acetate	Inhalation	olfactory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.62 mg/l	9 days
1-methoxy-2-propyl acetate	Inhalation	blood	All data are negative	Multiple animal species	NOAEL 16.2 mg/l	9 days
1-methoxy-2-propyl acetate	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	44 days
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.4 mg/l	5 days
Ethylbenzene	Inhalation	endocrine system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	bone, teeth, nails,	All data are negative	Multiple	NOAEL 4.2	90 days

		and/or hair muscles		animal species	mg/l	
Ethylbenzene	Inhalation	heart immune system respiratory system	All data are negative	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 680 mg/kg/day	6 months
Toluene 2,4-Diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL 0 mg/l	occupational exposure
Hexamethylene diisocyanate	Inhalation	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.002 mg/l	3 weeks
Hexamethylene diisocyanate	Inhalation	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.0014 mg/l	4 weeks
Hexamethylene diisocyanate	Inhalation	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.0012 mg/l	2 years
Hexamethylene diisocyanate	Inhalation	nervous system	All data are negative	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene diisocyanate	Inhalation	heart	All data are negative	Rat	NOAEL 0.001 mg/l	90 days

Aspiration Hazard

Name	Value
Ethylbenzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - Yes Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Trade Secret < 10
P,P'-Methylenebis(phenyl isocyanate) (Benzene, 1,1'-methylenebis[4-isocyanato-)	101-68-8	< 10
P,P'-Methylenebis(phenyl isocyanate) (DIISOCYANATES (CERTAIN CHEMICALS ONLY))	101-68-8	< 10
Polymethylene Polyphenylene Isocyanate	9016-87-9	Trade Secret < 5
Polymethylene Polyphenylene Isocyanate (DIISOCYANATES (CERTAIN CHEMICALS ONLY))	9016-87-9	< 5
Ethylbenzene	100-41-4	Trade Secret < 0.5
Toluene 2,4-Diisocyanate	584-84-9	Trade Secret < 0.5
Toluene 2,4-Diisocyanate (Benzene, 1,3-diisocyanatomethyl-)	584-84-9	< 0.5
Hexamethylene diisocyanate (DIISOCYANATES (CERTAIN CHEMICALS ONLY))	822-06-0	< 0.5

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
Toluene 2,4-Diisocyanate (Benzene, 1,3-diisocyanatomethyl-)	584-84-9	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Proposed
Toluene 2,4-Diisocyanate	584-84-9	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Proposed

This material contains a chemical subject to a proposed EPA Significant New Use Rule (TSCA Section 5)

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Reference</u>
Toluene 2,4-Diisocyanate	584-84-9	80 FR 2068

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Ethylbenzene	100-41-4	Carcinogen
Carbon Black	1333-86-4	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause cancer.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	32-7721-7	Version Number:	1.04
Issue Date:	11/02/16	Supersedes Date:	08/15/16

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com